



## Technical Product Data

### P-151 Single-Ply Primer

#### BASIC USES & DESCRIPTION:

P-151 is a primer designed for surfaces which traditionally present adhesion problems for silicone roof coatings, such as TPO and PVC. It can also be used over a variety of other substrates to enhance adhesion. It is a fast-drying primer that provides strong adhesion on weathered and un-weathered surfaces. P-151 also resists ponding water, providing additional protection on your roof. P-151 is intended for use over a cleaned roof surface; contaminants such as dirt and debris prevent proper adhesion. P-151 is intended to be used in conjunction with a silicone roof coating.

#### LIMITATIONS & SAFETY PRECAUTIONS:

P-151 should not be applied when it is raining or when the threat of rain is imminent. P-151 should be applied in only one coat. This product contains flammable solvents and is intended for use by professional contractors only. Adhesion tests should always be performed to ensure suitability of use.

#### APPLICATION:

Apply P-151 until roof appears to be a consistent charcoal color. Apply at a rate of 330 square feet per gallon (0.33 gallons per square). Additional material may be required for porous substrates. Apply primer with small airless sprayer or a medium nap roller.

Over-application or use of multiple coats can reduce adhesion performance. Silicone coating should be applied within 7 days.

#### STORAGE AND SHELF LIFE:

P-151 is a solvent-based primer. Do not apply when ambient air and substrate temperatures fall below 35°F, or when inclement weather is forecasted. P-151 should be stored between 40°F and 80°F. Shelf life in unopened containers is one year from the manufacture date.

#### PACKAGING SIZES:

P-151 Single-Ply Primer is available in 5 gallon and 55 gallon containers. P-151 has a transparent charcoal color.

#### TYPICAL PROPERTIES

As Supplied:			
Appearance:	Transparent Charcoal	Specific Gravity @ 25°C	0.88
Clean up:	Mineral Spirits	Tack-Free Time	0.5 - 1 hour
Recordable VOC:	<250 grams/liter	Cure Time	1 - 2 hours
Solids Content by Weight	11% +/- 2%	Shelf Life	12 months

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