

Progressive Materials Product Equipment QuickSheet

	High Solids	Low Solids
Colors	White - HS 3201	Light Gray - HS 3203
	Tan HS 3202	Dark Gray - HS 3204
Spray Machine	Airless spray, minimum 3500 psi at the spray gun inlet	Airless spray, minimum 3500 psi at the spray gun inlet
Transfer Pump	Minimum 3 gal/minute output	Minimum 3 gal/minute output
Hose Type	Minimum internal diameter of 1/2"; Moisture resistant hoses & fittings	Minimum internal diameter of 1/2"; Moisture resistant hoses & fittings
Spray Gun	7,250 psi; XHDRAC Tip	7,250 psi; XHDRAC Tip
Gun Tip	Minimum orifice of .029	Minimum orifice of .029
Mixing Info	Mix for 15 minutes upon opening, mix for 5 minutes every 1 hour thereafter.	Mix for 15 minutes upon opening, mix for 5 minutes every 1 hour thereafter.
Cure Time	1-4 hours	1-4 hours
Substrates	Metal, Modified Bitumen, BUR, TPO, PVC, Hypalon, Silicone	Spray Foam, Silicone
Storage: Sealed	Keep sealed at all times when not in use; store between 40° and 80°F in a dry place	Keep sealed at all times when not in use; store between 40° and 80°F in a dry place
Storage: Open	Reseal immediately when not in use. Follow instructions above.	Reseal immediately when not in use. Follow instructions above.